Project Overview

Nebraska Industrial Assessment Center Intern: Jacob Voigt

Major: Chemical Engineering

School: University of Nebraska-Lincoln

Summer Activities

Over the course of the summer, I was involved in four assessments. For these assessments I looked into eight possible recommendations of which five resulted in feasible opportunites and full recommednations. In addition, I worked to prepare and revise case studies for previos P3 interns.



Recommendations Description

Irrigation System

In my first assessment I focused on the operation and use of the chiller, for which I prepared an AR to install a VFD on one of the chiller's compressors as this would reduce energy use. My second assessment was at a watewater treatment plant. I worked on an AR to implement waste limits for the facility to reduce the large amount of industrial loading the facility receives. Additionally, I prepared an AR as to how ventilating the blower room would improve blower efficiency and reduce replacement costs. For the third assessment I worked on reduction of infrared oven heat loss resulted in feasible implementation. For the fourth assessment I was the lead student in preparing the full report for the facility and worked on a recommendation to install a deduct meter for the facility's irrigation system to reduce sewer costs.

My special project this summer was the preparation and revision of case studies for previous P3 interns. For this project, I preapred two new case studies and revised one previous case study. In addition to the case study reports, I prepared documentation on EPA impact reporting Excel sheets to officially document the impact of P3 interns work for the three facilities.

Results

The pollution prevention benefits and results prepared by the intern are summarized in Table 1: **Table 1:** Summary of Pollution Prevention Benefits

Recommendation **Energy/Material Savings Cost Savings** Install VFD on Chiller 24,472 kWh/year \$2,225/year Compressor Industrial Waste Limits and 24,515 kWh/year \$31,225/year Surcharges Ventilate the Blower Room 43,581 kWh/year \$20,203/year Install Air Seals on Infrared 71,745 kWh/year \$1,772/year Curing Oven Implement Deduct Meter for N/A \$5,954/year

Result